

X-CON BRAND

CONDUCTIVE POLYMER ALUMINUM SOLID CAPACITORS

PRODUCT SPECIFICATION

規格書

CUSTOMER: DATE:

(客戶): 志盛翔 (日期): 2020-07-13

CATEGORY (品名) : CONDUCTIVE POLYMER ALUMINUM

SOLID CAPACITORS

DESCRIPTION (型号) : ULR 6.3V680μF (φ5.5x9)

VERSION (版本) : 01

Customer P/N :

SUPPLIER : /

SUPPLIER				
PREPARED (拟定)	CHECKED (审核)			
邓文文	付婷婷			

CUSTOMER		
APPROVAL	SIGNATURE	
(批准)	(签名)	



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Rev.	Date	Mark	Page	Contents	Purpose	Drafter	Approver
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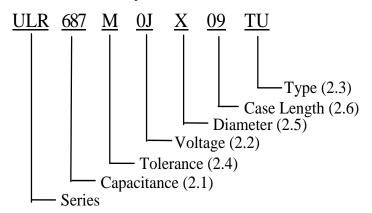
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1. Application

This specification applies to conductive polymer aluminum solid capacitors used in electronic equipment.

2. Part Number System



2.1 <u>Capacitance code</u>

Code	687
Capacitance (µ F)	680

2.2 Rated voltage code

Code	0 J
Voltage (W.V.)	6.3

2.3 <u>Type</u>

Code	TU	
Type	Taping	

2.4 <u>Capacitance tolerance</u>

"M" stands for $-20\% \sim +20\%$

2.5 <u>Diameter</u>

Code	X
Diameter	5.5

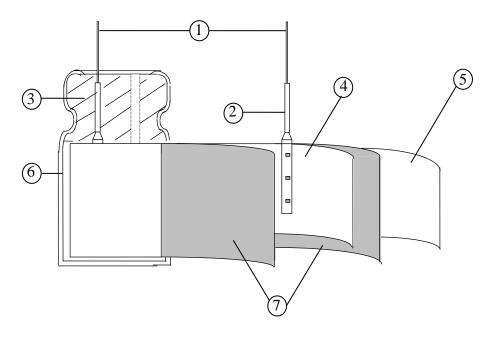
2.6 <u>Case length</u> 09=09mm

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3. Construction

Single ended type to be produced to fix the terminals to anode and cathode foil, and wind together with paper, and then wound element to be formed and carbonized, impregnated with polymer and polymerized, then will be enclosed in an aluminum case. Finally sealed up tightly with end seal rubber.



No	Component	Material
1	Lead Line	Tinned Copper Line or CP Line(Pb Free)
2	Terminal	Aluminum
3	Sealing Material	Rubber
4	Al-Foil (+)	Aluminum
5	Al-Foil (-)	Aluminum
6	Case	Aluminum
7	Electrolyte paper	Manila Hemp

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4. Characteristics

Standard atmospheric conditions

Unless otherwise specified, the standard range of atmospheric conditions for making measurements and tests is as follows:

Ambient temperature: 15°C to 35°C Relative humidity : 45% to 75% Air Pressure : 86kPa to 106kPa

If there is any doubt about the results, measurement shall be made within the following conditions:

Ambient temperature: $20^{\circ}\text{C} \pm 2^{\circ}\text{C}$ Relative humidity : 60% to 70%Air Pressure : 86kPa to 106kPa

Operating temperature range

The ambient temperature range at which the capacitor can be operated continuously at rated voltage is -55°C to 105°C.

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	ITEM	PERFORMANCE		
4.1	Rated voltage (WV) Surge voltage (SV)	WV (V.DC) 6.3 SV (V.DC) 7.2		
4.2	Nominal capacitance (Tolerance)	Condition> Measuring Frequency : 120Hz±12Hz Measuring Voltage : Not more than 0.5Vrms Measuring Temperature : 20±2°C Criteria> Shall be within the specified capacitance tolerance.		
4.3	Leakage current	Condition> After DC Voltage is applied to capacitors through the series protective resistor (1k $\Omega \pm 10\Omega$) so that terminal voltage may reach the rated voltage. The leakage current when measured after 2 minutes shall not exceed the values of the following equation. In case leakage current value exceed the value shown in Table 3, remeasure after voltage treatment that applies the rated voltage shown in 4.1 for 120minutes at 105°C Criteria> See Table 3		
4.4	tanδ	<condition> See 4.2, for measuring frequency, voltage and temperature. <criteria> Working voltage (v) 6.3 tanδ (max.) 0.10</criteria></condition>		
4.5	ESR	Condition> Measuring frequency : 100kHz to 300kHz; Measuring temperature:20±2°C Measuring point : 1mm max from the surface of a sealing resin on the lead wire. Criteria> (20°C)Less than the initial limit(See Table 3).		

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	STEP 1	Temperature(°C) 20±2	Item Measure: Capacitance \tanδ \tanδ	Characteristics		
		1	Impedance			
	2	-55+3	Z-55°C / 20°C	≤1.25		
	3	Keep at 15 to 35 ℃ for 15 minutes or more				
4.6 Tempera		105 ± 2	Z105℃ / 20℃	≤1.25		
Character			Δ C/C 20°C	Within $\pm 5\%$ of step1		
	5	20±2	tanδ	Less than or equal to the value of item 4.4		
	voltag <cri< b="">t</cri<>	Capacitor is stored at a tem ge for 2000 +48/0 hours . Teria>	The result should meet			
	Item		Performance			
	tanδ	Less	Within $\pm 20\%$ of initial capacitance Less than or equal to 1.5 times of the value of item 4.4			
Load	ESR	Less	Less than or equal to 1.5 times of the value of item 4.5			
4.7 life	Leal	cage current Less	Less than or equal to the value of item 4.3			
test	App	earance Nota	Notable changes shall not be found.			

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4.8	Surge test	seconds in every 5 minus	tes 30 s at 15~35°C. Procedure shall be repeated 1000 times all be left under normal humidity for 1-2hours before Performance
4.8	-	Then the capacitors shows measurement. <criteria> Item</criteria>	all be left under normal humidity for 1-2hours before
4.8	-	measurement. <criteria> Item</criteria>	
4.8	-	Item	Performance
4.8	-		Performance
4.8	-	Capacitance Change	
	test		Within $\pm 20\%$ of initial capacitance
		tanδ	Less than or equal to 1.5 times of the value of item 4.4
		ESR	Less than or equal to 1.5 times of the value of item 4.5
		Leakage current	Less than or equal to the value of item 4.3
		_	exposed for 1000 ± 48 hours in an atmosphere of 90~95%RH teristic change shall meet the following requirement.
			teriotic change shall meet the following requirement.
		<criteria></criteria>	
		Item	Performance
			Performance Within $\pm 20\%$ of initial capacitance
		Item	Performance
	Damp	Item Capacitance Change	Performance Within ±20% of initial capacitance Less than or equal to 1.5 times of the value of item
4.9	Damp heat test	Item Capacitance Change tanδ	Performance Within ±20% of initial capacitance Less than or equal to 1.5 times of the value of item 4.4 Less than or equal to 1.5 times of the value of item



4.10	Maximum permissible (ripple current)	<condition> The maximum permi At 100kHz and can be Table 3 The combined value rated voltage and sha Frequency Multiplier Frequency Coefficient</condition>	oe applied at of D.C volta all not revers	maximum oper	rating temperatur	re see
		Applied voltage: without Cycle number: 5 cycle Test diagram: Fig.1	es	1cyc	Root 30±3 min n or less	5±2°C m temperature ±3°C
4.11	Rapid change of temperature	Performance: The cap Item Capacitance change tanδ Leakage current	Performan Within ± Less than	or equal to the	capacitance	

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		a) Lead pull strength					
		A static load force shall be ap	olied to the	e terminal in the axial di	rection and		
		acting in a direction away from	•				
		Lead wire diameter (m		Load force (N)			
		d ≤0.5	,	5			
		u <0.3					
		b) Lead bending					
		When the capacitor is placed in a					
		table above is applied to one lead and then the capacitor is slowly rotated 90^{0} to a					
4.12	Lead strength	horizontal position and then returned to a vertical position thus completing bend					
2	Loud Strongth	for 2~3seconds.	.1	·			
		The additional bends are made in					
		Lead wire diameter (mm)	Load force (N)			
		d ≤0.5		2.5			
		Performance: The characteristic s) or b) test.		
			Performance Less than or equal to the value of item4.3				
				nd slack of lead terminals	+.3		
		Outward Appearance 11	o cutting at	id stack of lead terminals			
		Frequency: 10 to 55 Hz (1minute inte	rval / 10 -	→ 55 → 10Hz			
		Direction:X, Y, Z (3 axes)					
		Duration: 2hours/ axial (Total 6 hours	3)				
		The capacitors are supported as the fo	llowing Fi	g2			
			1				
	Dagistanaa ta			<u> </u>			
4.13				<u></u> ≪0. 3IIIII			
	Violation						
		• •					
		T					
		F1g2	2				
		Performance: Capacitance value shall	not show o	drastic change compared t	o the initial		
		capacitance when the value is measur					
		exam, Capacitance difference shall be	within ±	5% compared to the initial	I value the		
		exam.					
4.13	Resistance to vibration	Performance: Capacitance value is measure exam, Capacitance difference shall be	2 not show o	g2 drastic change compared to minutes. Prior to the con	mpletion of		

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	T		
4.14	Solderability	Solder : S Soldering temperature: 24 Immersing time : 3 Immersing depth : 1 Flux : 4	ed under the following conditions: 5n-3Ag-0.5Cu 45±3°C ±0.5s .5~ 2.0mm from the root. Approx .25% rosin % of the dipped portion of the terminal shall be covered
4.15	Resistance to soldering heat	1.6±0.5mm. It will dip into Then it will be immersed at th Solder : Soldering temperature : Immersing time : Heat protector: t=1.6mm gla B) Soldering iron method Bit temperature : 4 Application time : 3 Heat protector: t=1.6m	400 ±10°C 3+1/-0 s

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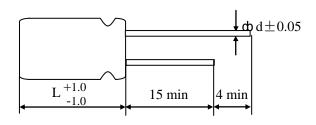
5. Product Marking Marking Sample: → Series ULR-Cathode marking →Rated voltage 6.3V -680 -Capacitance (µ F) ► Date code K A Table 1 Code Manufactured week: see Table 2 G Η 2017 2019 Year 2018 2020 — Manufactured year: see Table 1

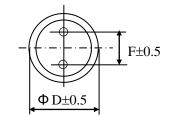
Table 2											
Week	1	2	3	4	5	6	7	8	9	10	11
Code	A	В	C	D	Е	F	G	Н	I	J	K
Week	12	13	14	15	16	17	18	19	20	21	22
Code	L	M	N	О	P	Q	R	S	Т	U	V
Week	23	24	25	26	27	28	29	30	31	32	33
Code	W	X	Y	Z	<u>A</u>	<u>B</u>	<u>C</u>	<u>D</u>	<u>E</u>	<u>F</u>	<u>G</u>
Week	34	35	36	37	38	39	40	41	42	43	44
Code	<u>H</u>	<u>I</u>	<u>J</u>	<u>K</u>	<u>L</u>	<u>M</u>	<u>N</u>	<u>O</u>	<u>P</u>	Q	<u>R</u>
Week	45	46	47	48	49	50	51	52			
Code	<u>S</u>	<u>T</u>	<u>U</u>	<u>V</u>	W	<u>X</u>	<u>Y</u>	<u>Z</u>			

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6. Product Dimensions, Impedance & Maximum Permissible Ripple Current Unit: mm





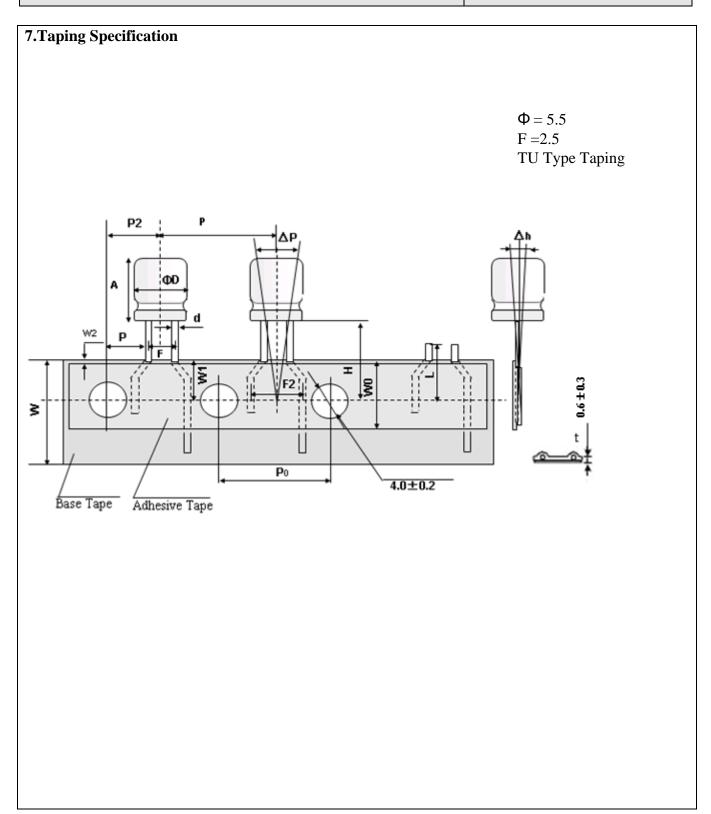
φD	5.5
L	9
F	2.5
φd	0.5

Table 3

Working Voltage (V)	Capacitance (µ F)	Dimension (D×L, mm)	Maximum permissible ripple current at 105°C 100kHz (mA rms)	ESR at $20^{\circ}\text{C}100\text{kHz}$ (m Ω)	Leakage current (µ A) 2min
6.3	680	5.5X9	3762	10	857

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Taping dimension

Item	le	TU
Diameter	D	5.5
Height	A	9
Lead Diameter	d±0.05	0.60
Component Spacing	P±1.0	12.7
Pitch of sprocket holes	$P_0 \pm 0.2$	12.7
Distance between centers of terminal and the sprocket holes	$P_1 \pm 0.5$	5.1
Feed hole center to component center	$P_2 \pm 1.0$	6.35
Distance between centers of component leads	F ^{+0.8} _{-0.5}	2.5
Carrier tape width	W ⁺¹ _{-0.5}	18.0
Hold down tape width	W_0	7.0min
Distance between the center of upper edge of carrier tape and sprocket hole	$W_1 \pm 0.5$	9.0
Distance between the upper edges of the carrier tape and the hold down tape	W ₂	3max
Distance between the abscissa and the bottom of the components body	+0. 75 H -0. 5	18.5
Distance between the abscissa and the reference plane of the components with crimped leads	$H_0 \pm 0.5$	
Max. deviation of the component body in the tape plane	ΔP	0 max

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8.Application Guideline:

X-CON Solid Aluminum Electrolytic Capacitor should be used compliance with the following guidelines

8-1Circuit design

Prohibited Circuits for use

Do not use the capacitors with the following circuits.

- 1) Time constant circuits
- 2) Coupling circuits
- 3) Circuits which are greatly affected by leakage current
- 4) High impedance voltage retention circuits.

8-2. Voltage

1) Over voltage

The application of over-voltage and reverse voltage below can cause increases in leakage current and short circuits.

Applied voltage, refers to the voltage value including the peak value of the transitional instantaneous voltage and the peak

Value of ripple voltage, not just steady line voltage. Design your circuit so that the peak voltage does not exceed the stipulated voltage.

Over voltage exceeding the rated voltage may not be applied even for an instant as it may cause a short circuit.

- 2) Applied voltage
- ① Sum of the DC voltage value and the ripple voltage peak values must not exceed the rated voltage.
- ② When DC voltage is low, negative ripple voltage peak value must not become a reverse voltage that exceeds 10% of The rated voltage.
- ③ Use the X-CON within 20% of the rated voltage for applications which may cause the reverse voltage during the Transient phenomena when the power is tumid off or the source is switched.

8-3 Sudden charge and discharge restricted

Sudden charge and discharge may result in short circuit's large leakage current. Therefore, a protection circuits are recommended to design in when on of the following condition is expected.

- 1) The rush current exceeds 10A
- 2) The rush current exceeds 10 times of allowable ripple current of X-CON.

A protection resistor (1K Ω) must be inserted to the circuit during the charge and discharge when measuring the leakage Current.

8-4 Ripple current

Use the capacitors within the stipulated permitted ripple current. When excessive ripple current is applied to the capacitor, It causes increases in leakage current and short circuits due to self- heating. Even when using the capacitor under the Permissible ripple current, reverse voltage may occur if the DC bias voltage is low.

8-5 Leakage current

There is a risk of leakage current characteristics increasing even if the following use environments are within the stipulated range However, even if leakage current increases once, it has the characteristic that leakage current becomes small in most cases after voltage is applied due to its self-correction mechanism.

8-6 Failure rate

The main failure mode of X-CON is open mode primarily caused by electrostatic capacity drop at high temperature (i.e. wear out failure), besides random short circuit mode failures primarily caused by over voltage occurs as minor one. The time it takes to reach the failures mode can be extended by using the X-CON with reduced ambient temperature, ripple current and applied voltage.

8-7 Capacitor insulation

- 1) Insulation in the marking sleeve is not guaranteed. Be aware that the space between the case and the negative electrode Terminal is not insulated and has some resistance.
- 2) Be sure to completely separate the case, negative lead terminal, and positive lead terminal and PCB patterns with each of 8-8Precautions for using capacitors
 - X-CON capacitors should not be used in the following environments.
 - 1) Environments where the capacitor is subject to direct contact with salt water or oil can directly fall on it.

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- 2) Environments where capacitors are exposed to direct sunlight.
- 3) High temperature (Avoid locating heat generating components around the X-CON and on the underside of the PCB), or humid environments where condensation can form on the surface of the capacitor.
 - 4) Environments where the capacitor is in contact with chemically active gases.
 - 5) Acid or alkaline environments.
 - 6) Environment subject to high-frequency induction.
 - 7) Environment subject to excessive vibration and shock.

8. Mounting Precautions

Mounting phase	Things to note before mounting	Disposal
	1) Used X-CON capacitors	Not reused
	2) LC-increased X-CON capacitors	Apply them with rated voltage in series with $1K\Omega$
	after long storage	resistance for 1 hour at the range between 60 and 70°C
	3) X-CON capacitors dropped to the	Not reused
	floor	
Before mounting	4) Precautions on polar, capacitance	Products without remarkable polar, capacitance and rated
Before mounting	and rated voltage	voltage shouldn't be available
	5) Precautions on the pitch between	The products can be used only when said pitch is matched
	lead terminal and PCB	
	6) Precautions on the stress that lead	The products can be used for production only when lead
	terminal and body of X-CON	terminal and body are not subject stress.
	capacitors enduring in mounting	
	1) Soldering with a soldering iron	Both temperature and duration in mounting should meet
		the requirements of out-going SPEC; no stress should be allowed to occur in mounting; Don't let the tip of the
		soldering iron touch the X-CON itself.
Mounting	2) Flow soldering	X-CON capacitor body should be prohibited to submerge
	27 Tion soldering	in melted solder; both temperature and duration in
		mounting should meet the requirements of out-going
		SPEC; The rosin is not allowed to adhere to any where
		other than lead terminal.
	1) Precautions on mounting status	Do not tilt, bend twists X-CON; Do not allow other
		matter touch X-CON.
	2) Washing the PCB (available	Used immersion or ultrasonic waves to clean for a total of
A.C.	cleaning agent 1)high quality	less than 5 minutes and the temperature be less than 60° C;
After mounting	alcohol-based cleaning fluid such as	The conductivity, PH, specific gravity and water
	st-100s、750L,750M;2) Detergents	cleaning, X-CON products should be dried with hot air
	including substitute freon such as	(less than the maximum operating temperature).
	AK-225AES and IPA)	

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9.It refers to the latest document of "Environment-related Substances standard" (WI-HSPM-QA-072).

	Substances		
	Cadmium and cadmium compounds		
Heavy metals	Lead and lead compounds		
	Mercury and mercury compounds		
	Hexavalent chromium compounds		
	Polychlorinated biphenyls (PCB)		
Chloinated	Polychlorinated naphthalenes (PCN)		
organic	Polychlorinated terphenyls (PCT)		
compounds	Short-chain chlorinated paraffins(SCCP)		
	Other chlorinated organic compounds		
Brominated organic compounds	Polybrominated biphenyls (PBB)		
	Polybrominated diphenylethers(PBDE) (including		
	decabromodiphenyl ether[DecaBDE])		
	Other brominated organic compounds		
Tributyltin comp	oounds(TBT)		
Triphenyltin con	npounds(TPT)		
Asbestos			
Specific azo con	npounds		
Formaldehyde			
Polyvinyl chlorid	de (PVC) and PVC blevds		
Beryllium oxide			
Beryllium copp	er		
Specific phthalat	es (DEHP,DBP,BBP,DINP,DIDP,DNOP,DNHP)		
Hydrofluorocarb	on (HFC), Perfluorocarbon (PFC)		
Perfluorooctane	sulfonates (PFOS)		
Specific Benzotr	iazole		

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